



**JIAOYANG**  
骄阳焊工

## Fully Automatic Brickforce Welding Production Line

GWC230X2ZD-01



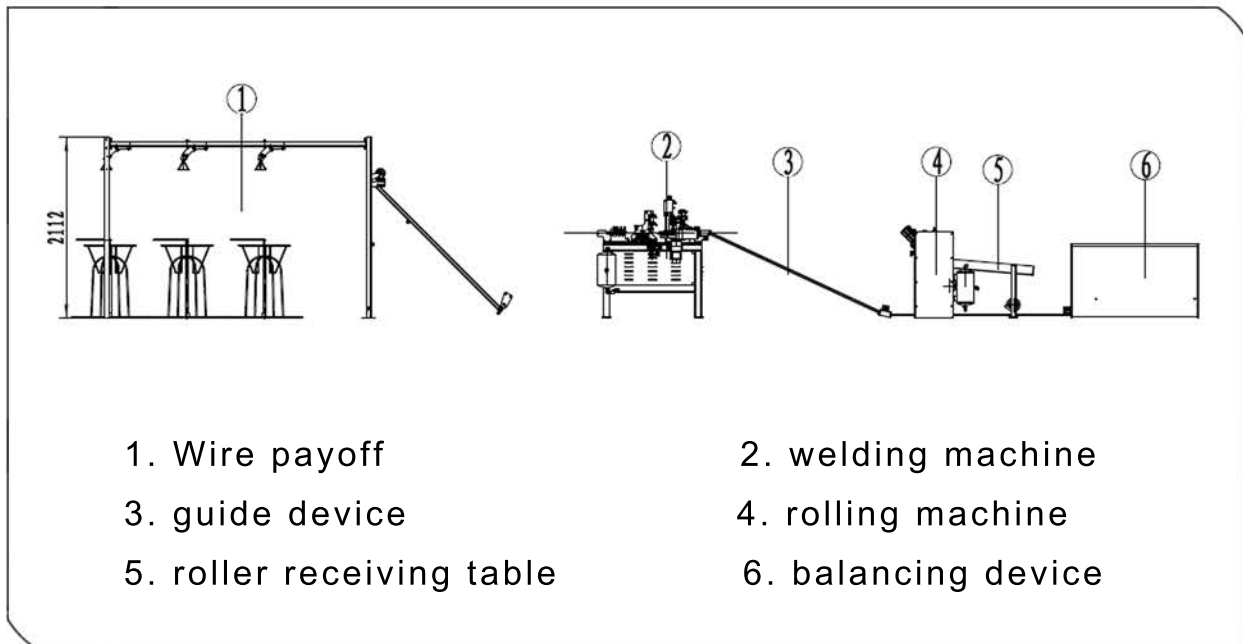
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**Layout**

**basic parameter**

GWC230X2ZD-01			
Width	230*2mm	Number of welding electrode	4
Wire diameter	1.6-3.0mm	Cross wire spacing	50-300mm
Line wire spacing	50-230mm	Working speed	60-80 times/min.
transformer	36KVA×1		

Description of machines

main welding machine

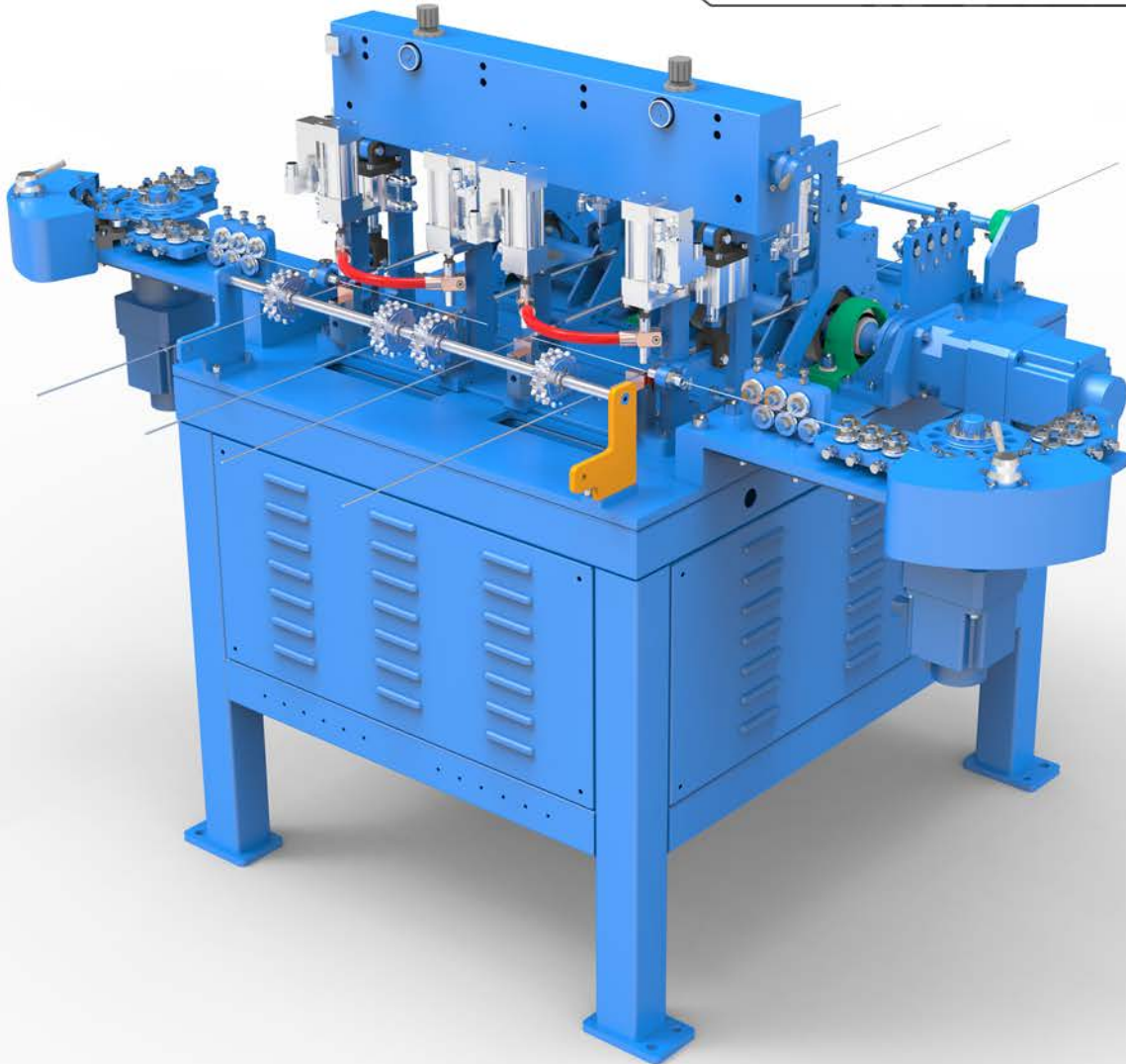


>Equip 6 wire payoffs, 4 line wires, 2 cross wire

>In the guide device, equip sensor detection device, it will alarm for any abnormal wire feeding, without wire or other fault.

Description of machines

Welding machine



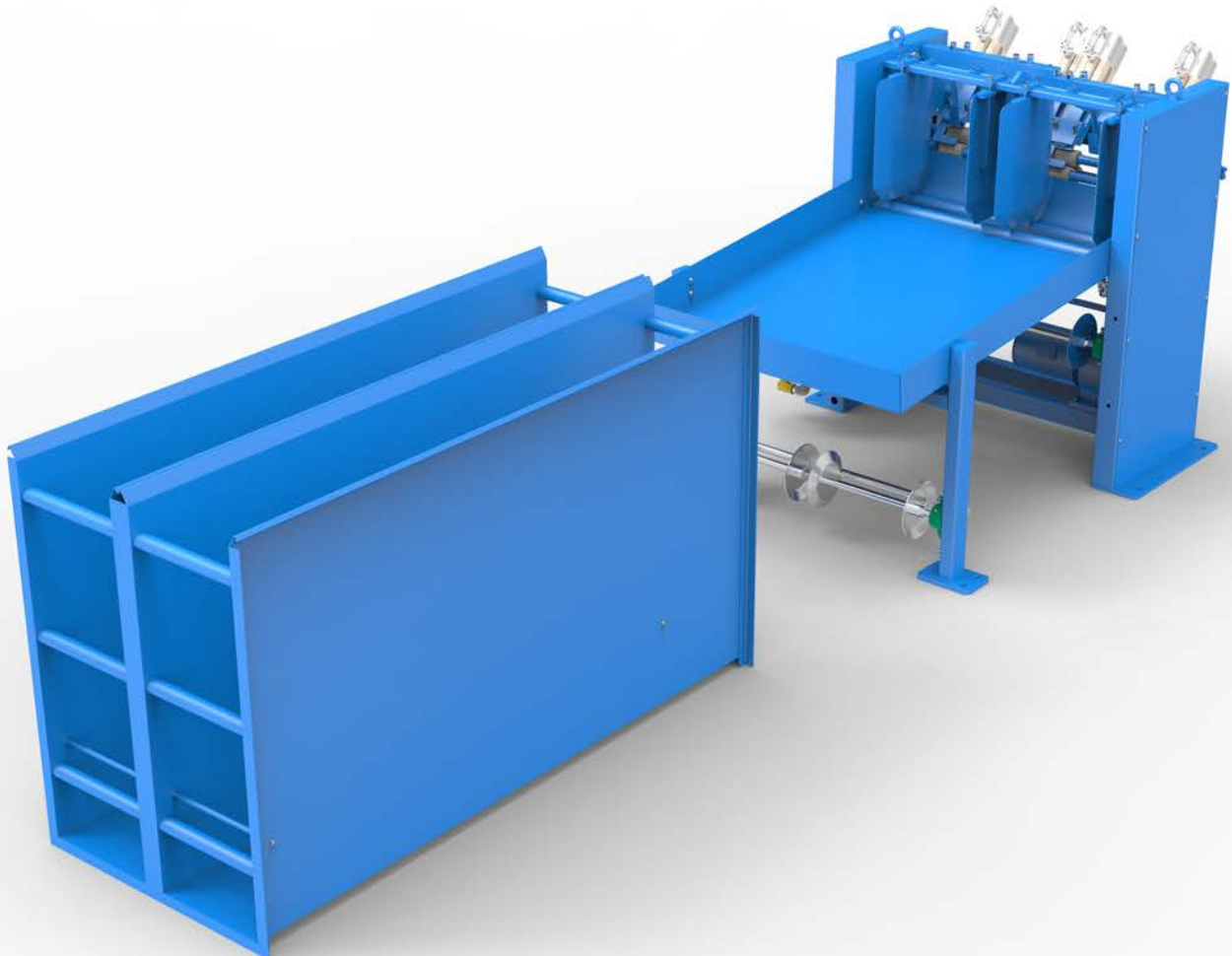
>Both line and cross wire are feeding from coil automatically with more automation

>It adopts pneumatic welding system, and welding quality will be better.

>Both line and cross feeding are driven by servo motor. Cross wire spacing can be directly set on the touch screen, more simple and convenient.

Description of machines

Rolling machine



>Totally equip 4 welding electrodes. It can produce 2 rollers at the same time.

>Adopt new hollow rolling type, and don't need to discharge roller ,which can reduce labour intensity.

>When brickforce roll reaches to length required, cut automaticly and fall onto the table. Take it directly.



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