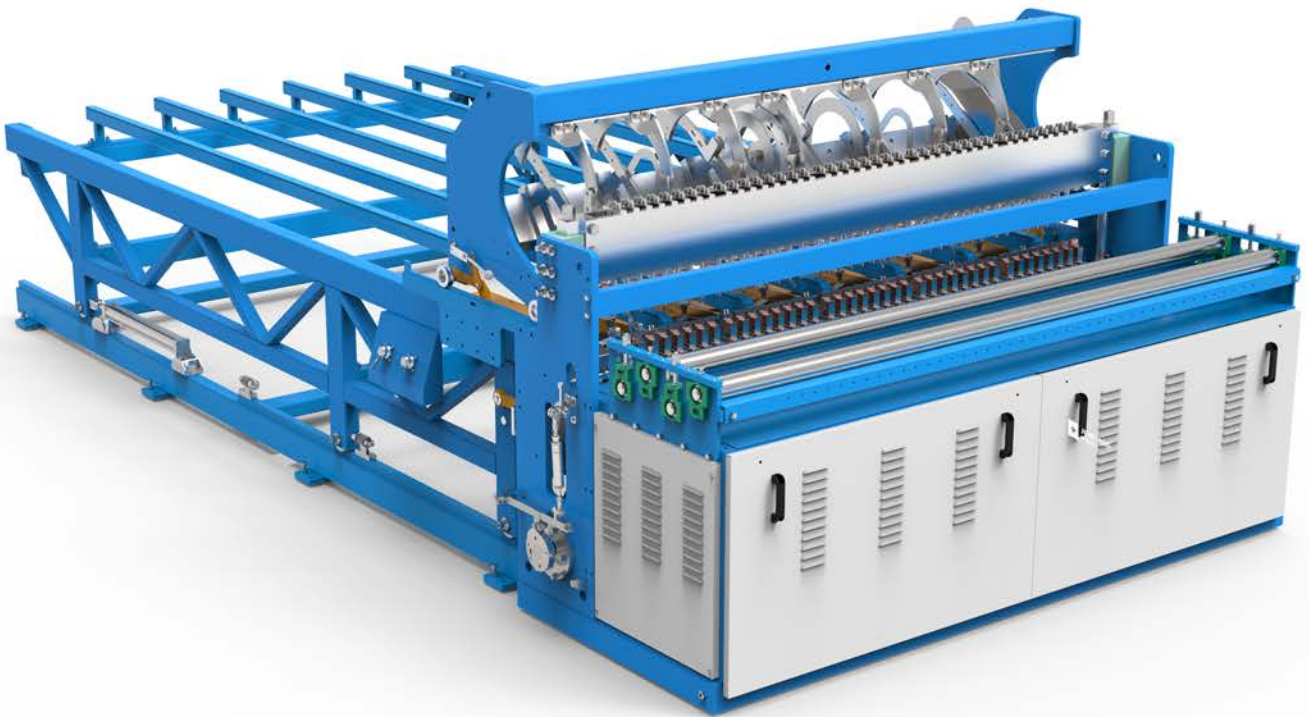




JIAOYANG
骄阳焊工

REINFORCEMENT MESH WELDING LINE

GWC-B2



Jiaoyang Welding Industries Hebei Co., Ltd.

ADD: No. 28, Wei'Er Road, Eastern Industrial Zone, Anping County, Hebei Province , China ,053600

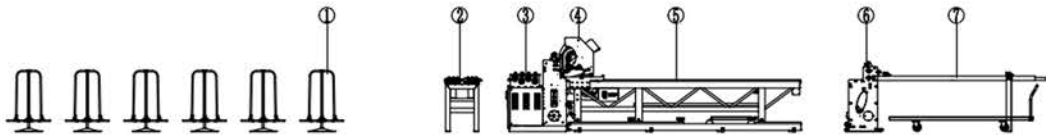
TEL: +86-318-7063110

FAX:+86-318-7800251

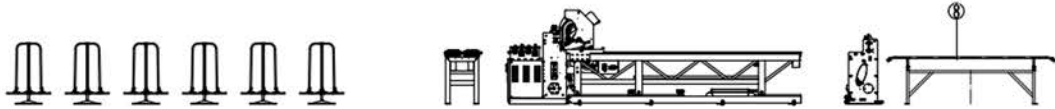
web:www.jiaoyangen.net

Layout

Configuration I



Configuration II



1. Wire payoff

2. line wire straightening device

3. Welding machine

4. Cross wire hopper

5. Pulling device

6. Cutting machine

7. Mesh receiving trolley

8. Mesh receiving table



Technical Parameters

MODEL NO.	GWC-B2
Width	1200/1600/2100/2500mm
Cross wire spacing	≥25mm
Number of welding electrodes	24/32/24/24
Cross wire feeding	Pre cut ≥600mm
Transformer	125KVA×3/×4/×4/×4
Diagonal tolerance	±2mm (2m length panel)
Wire diameter	3-5mm
Wire material	Cold drawn wire, galvanized wire
Welding speed	60-80 strokes/min
Mesh form	roll/ panel 6m
Line wire feeding	Coil
Line wire spacing	50-200mm

Detailed Introduction

Welding machine



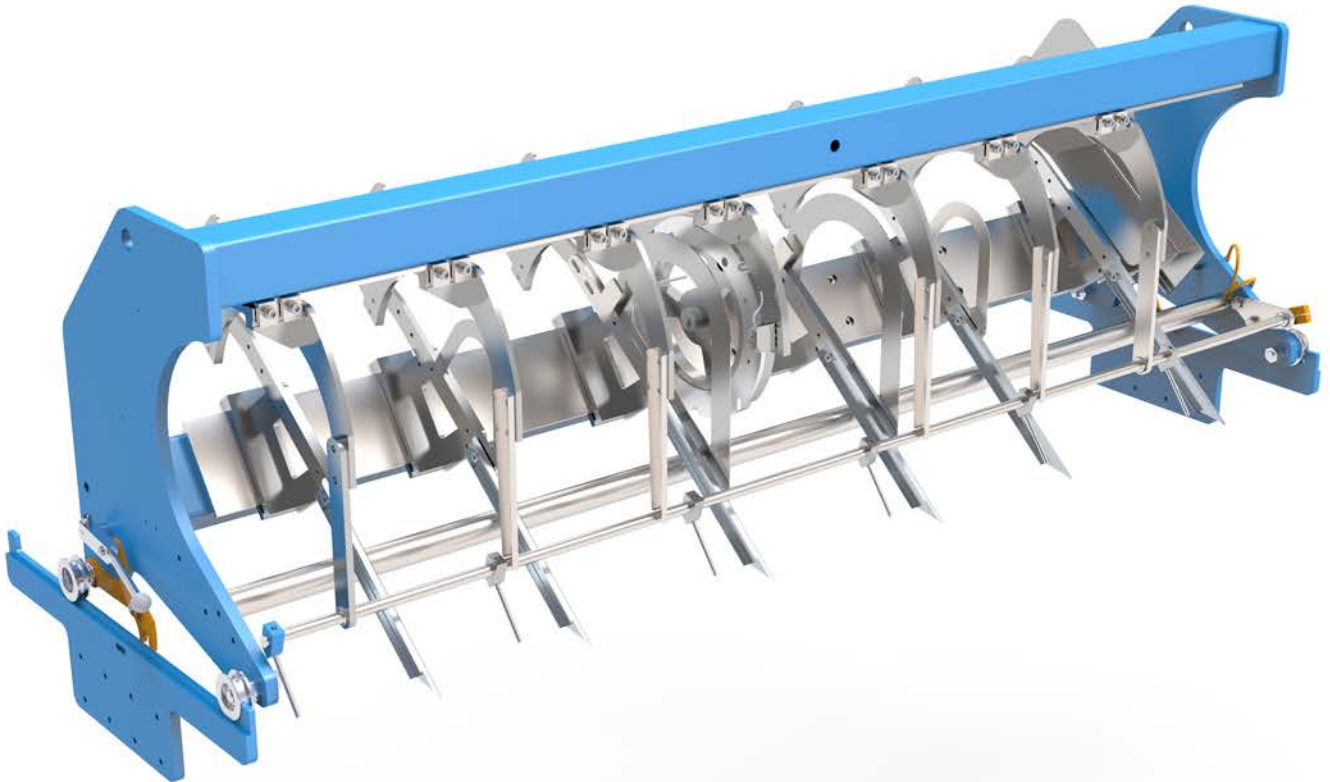
>Welding electrodes are CrZrCu with the best Hardness and conductivity .

>Transformer with power 125KVA is with water cooling system, which makes use life longer.

>Every welding electrode is with separate feeding device. It can save time to adjust the size.

Detailed Introduction

Cross wire hopper



- >Cross wire will drop one by one automaticly , driven by step motor
- >Equip with cross wire detection device. For any cross wire drop fault, it will alarm automaticly.

Detailed Introduction

Pulling device



>Pulling frame can be movable and far away from welding machine ,and it will be more convenient to do some repairing and adjustment. The moving distance is max 600mm, and equip with locked structure.

>Pulling is driven by servo motor with power 2.0KW. Pulling stroke is at 3.4m. Cross wire spacing can be directly set on the touch screen.



JIAOYANG
骄阳焊工

Jiaoyang Welding Industries Hebei Co., Ltd.

TEL: +86-318-7063110

E-mail:joy@jiaoyangen.net

ADD: No. 28, Wei'Er Road, Eastern Industrial
Zone, Anping County, Hebei Province ,
China ,053600

FAX:+86-318-7800251

web:www.jiaoyangen.net