



JIAOYANG
骄阳焊工

CABLE TRAY MESH WELDING LINE



Jiaoyang Welding Industries Hebei Co., Ltd.

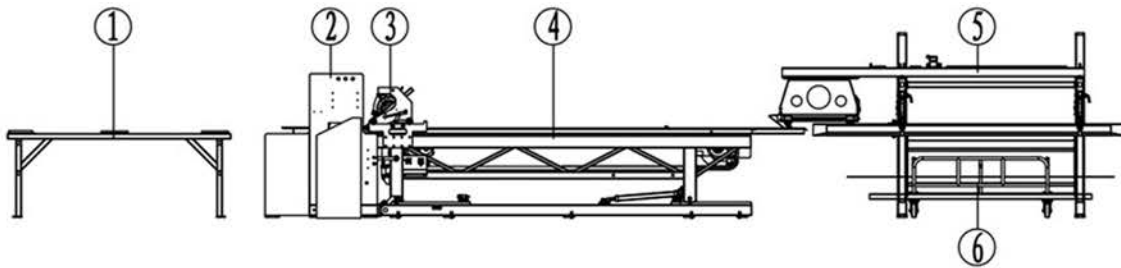
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Layout



- ① Line wire support frame
- ② Main welding machine
- ③ Cross wire hopper
- ④ Servo motor pull mesh
- ⑤ Mesh auto.falling
- ⑥ Mesh collection cart

basic parameter

Mesh width	1500mm	Wire diameter	3.5-5.0mm
Mesh length	3000mm	Number of electrodes	13Pcs
Cross wire space	100mm	Transformer	IF transformer 180KVx2
Tolerance of diagonal line	±2mm	Welding speed	30times/min
Line wire space	Side wire 25mm,middle wire 50mm		
Welding material	Low carbon cold drawn wire,stainless steel wire		



Description of machines

line wire feeding



>Line wires placed on the support table and feeding to the welding part.

Description of machines

Main welding machine



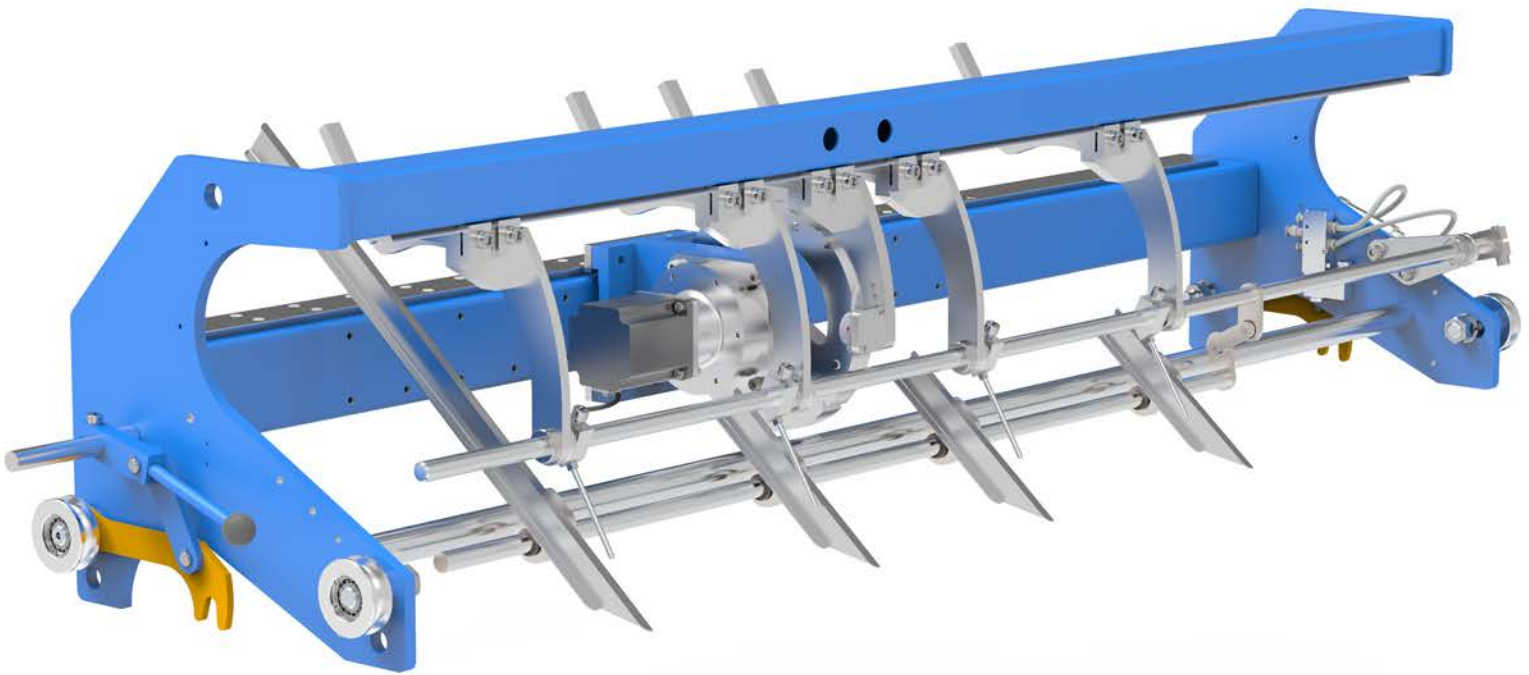
>Both sides of the electrode block can be used to improve the utilization rate.

>Independent cylinder welding, convenient and fast to modify specifications.

>Both the cross and line wires with locating devices, with little error.

Description of machines

Cross wire hopper



>Cross wire detection unit to ensure the continuity of welding.

Description of machines

servo motor pull mesh

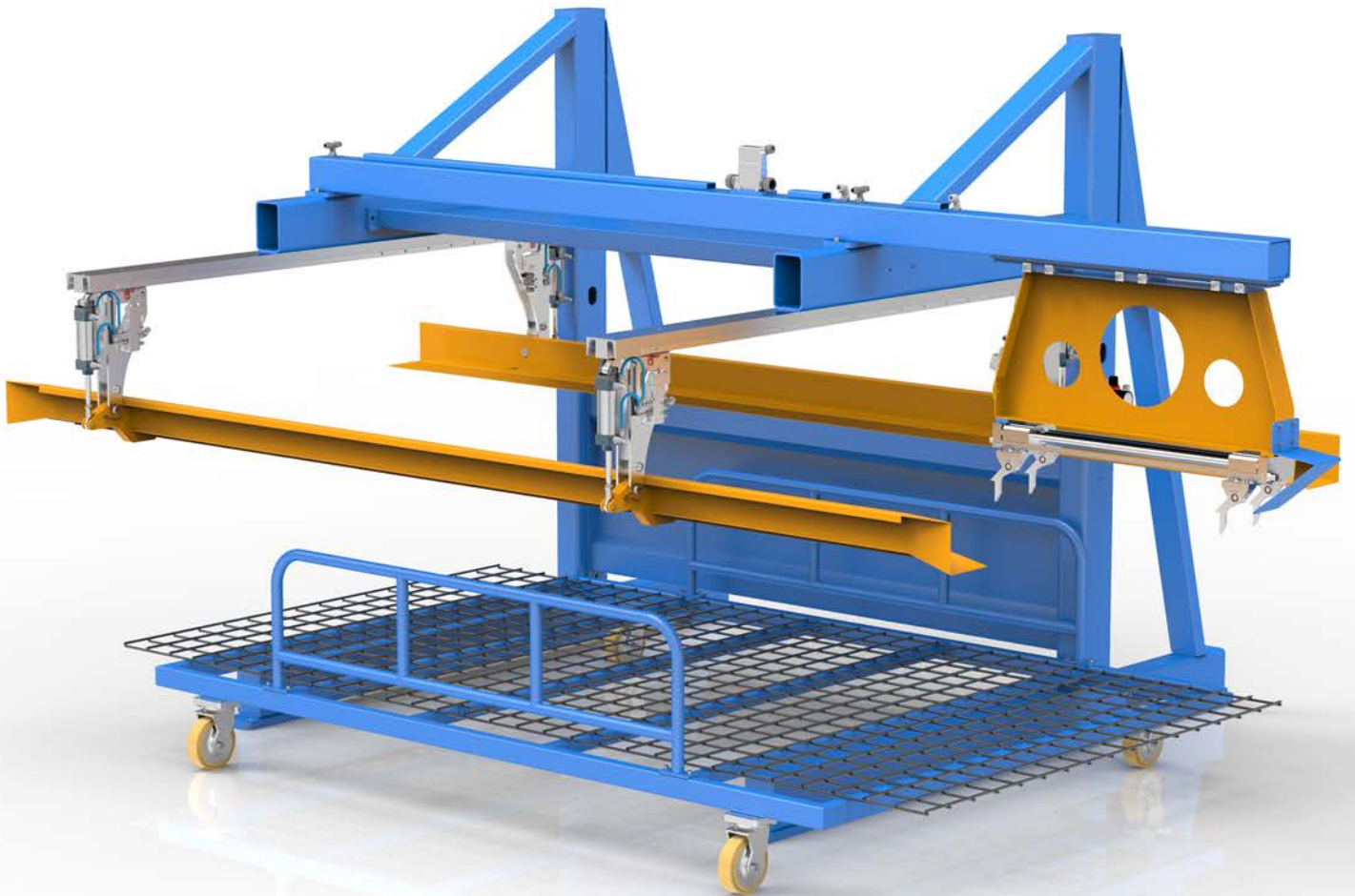


>Servo motor pull mesh, with high mesh accuracy and fast speed.

>The servo motor pull mesh unit and the main welding machine can be separated, which is convenient for personnel to adjust and maintain.

Description of machines

Auto.mesh falling



>Falling mesh from the side which can save covering space.



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