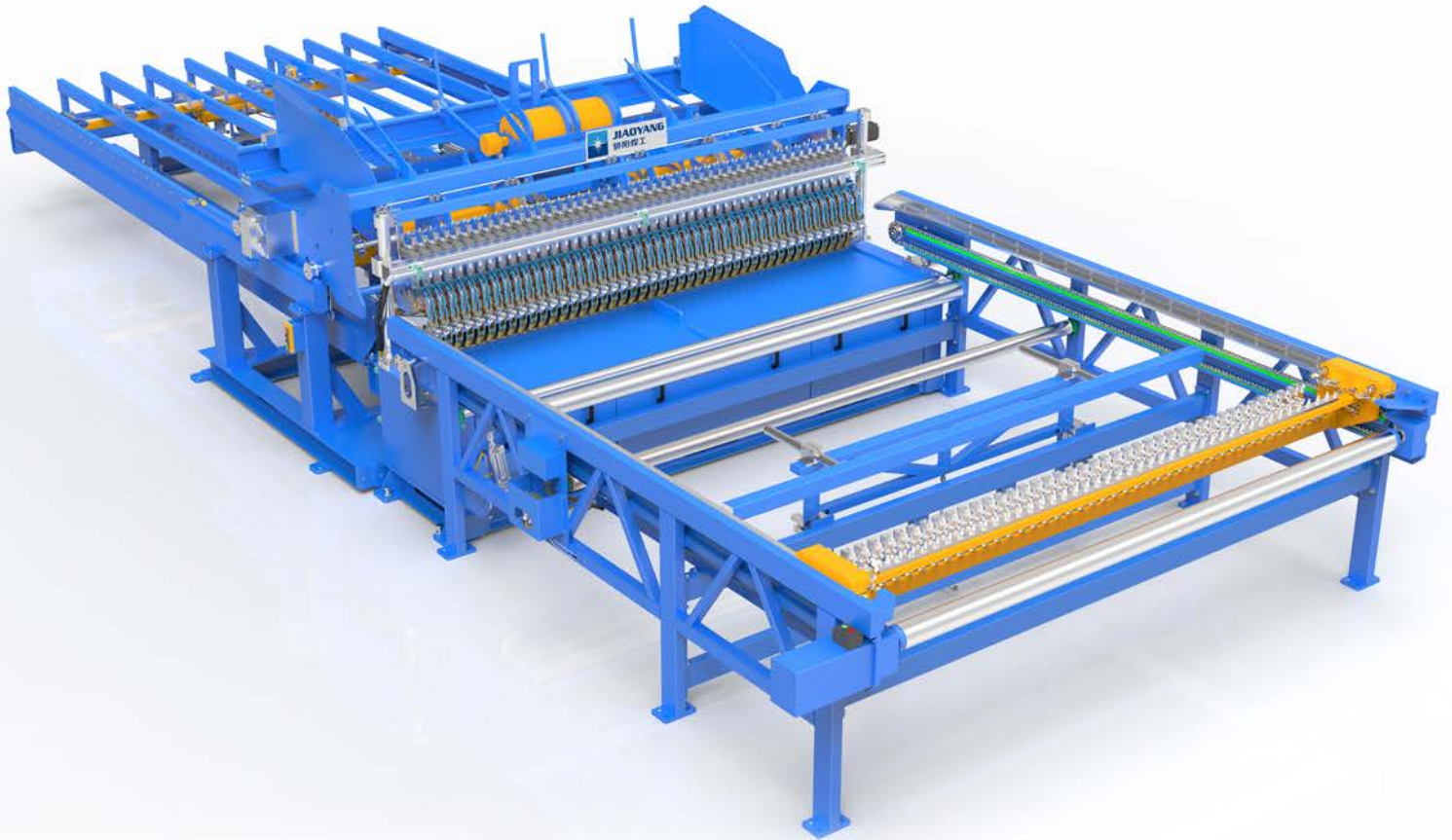




**JIAOYANG**  
骄阳焊工

## ANTI CLIMB FENCE MESH WELDING LINE

GWC3000CH-02



Jiaoyang Welding Industries Hebei Co., Ltd.

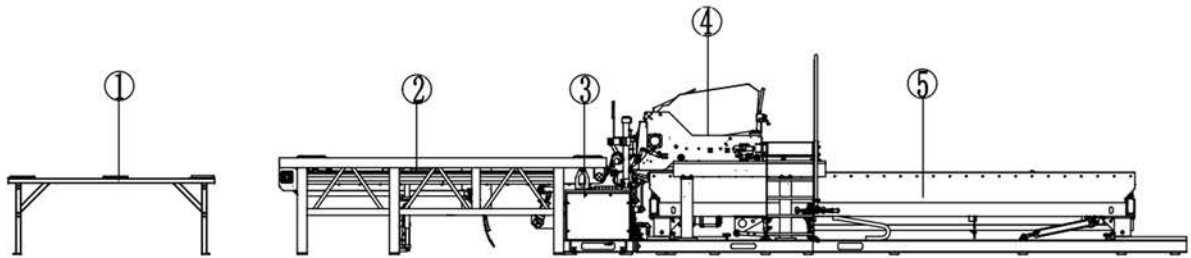
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**Layout**



- 1. Line wire supporting frame    2. Line wire feeding cart
- 3. Main welding machine        4. Cross wire pre-loading hopper
- 5. Servo motor pulling mesh

**basic parameter**

Mesh width	3000mm	Wire diameter	3.0-8.0mm
Mesh length	≤6000mm	No. of electrodes	61
Transformer	125KVx16	Cross wire space	≥12.7mm
Line wire space	≥50mm	Welding speed	60-80times/min
Tolerance of diagonal line ±2mm (when 2m length)			
Welding material	Low carbon steel wire		

Description of machines

line wire supporting frame

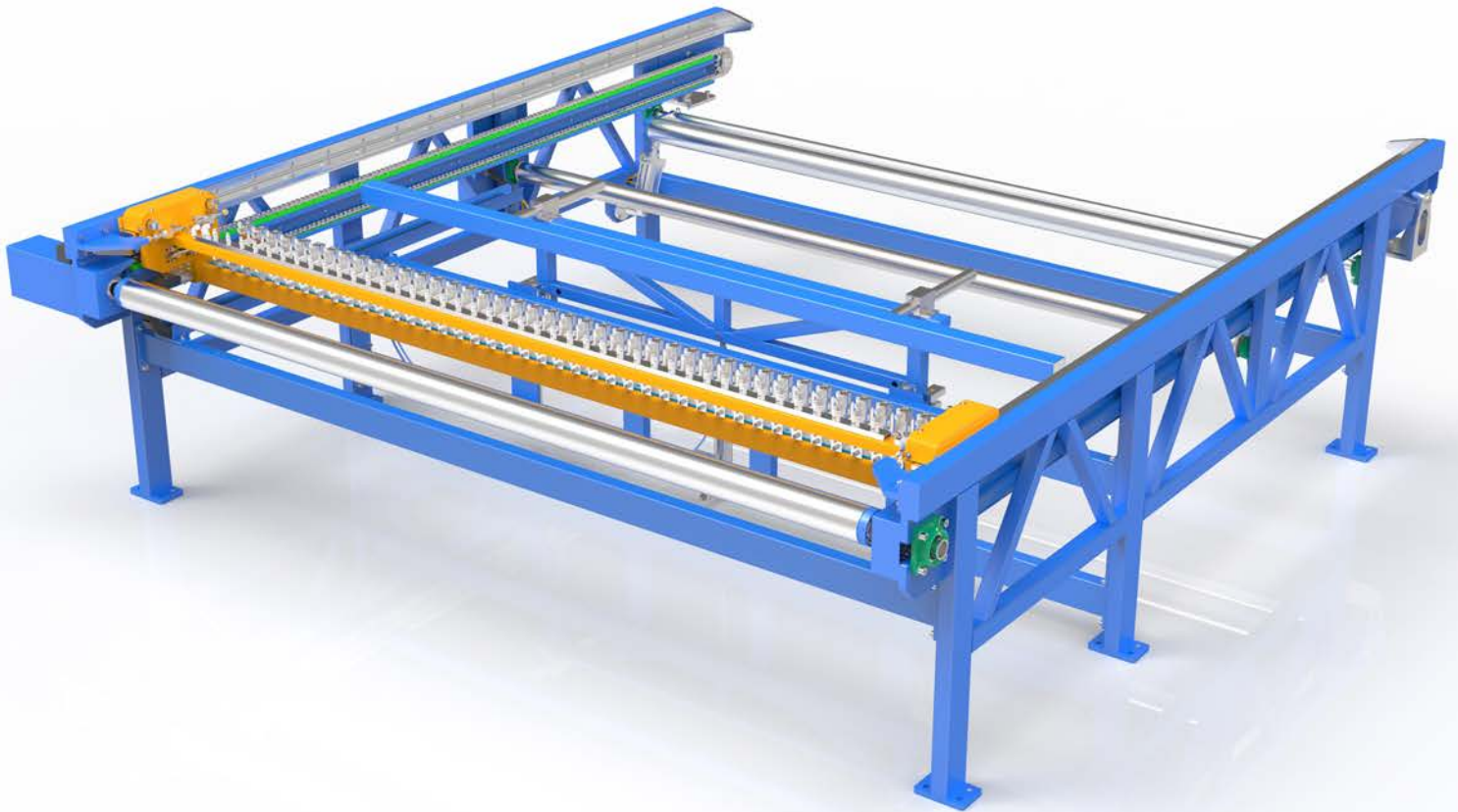


>Fixed line wire supporting frame

>The maximum bearing length is 6meters,and the maximum bearing weight is 6tons.

Description of machines

line wire feeding cart



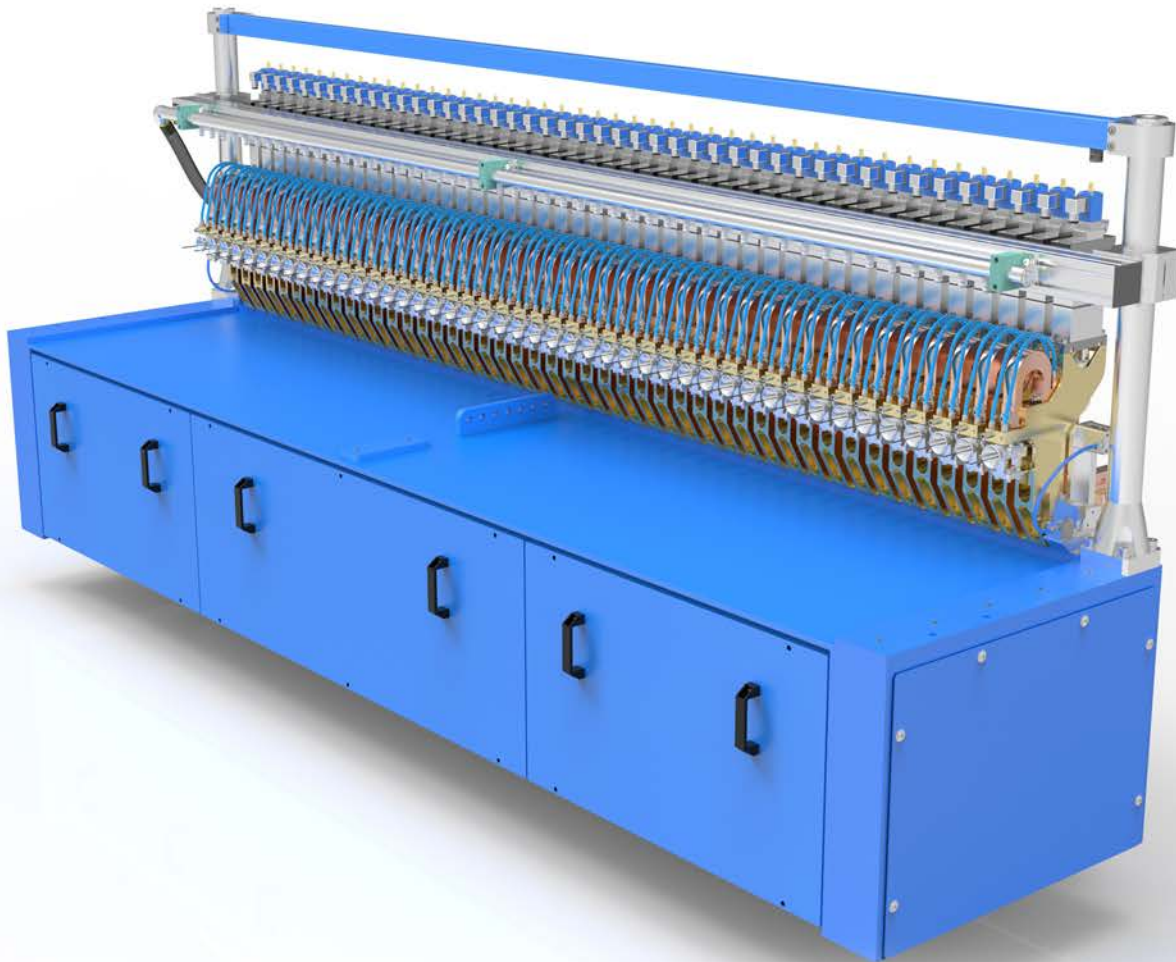
>With its own alignment unit, the location is more accurate.

>Line wire feeding distance is 3.5m, which ensure the continuity of welding work.



Description of machines

main welding machine



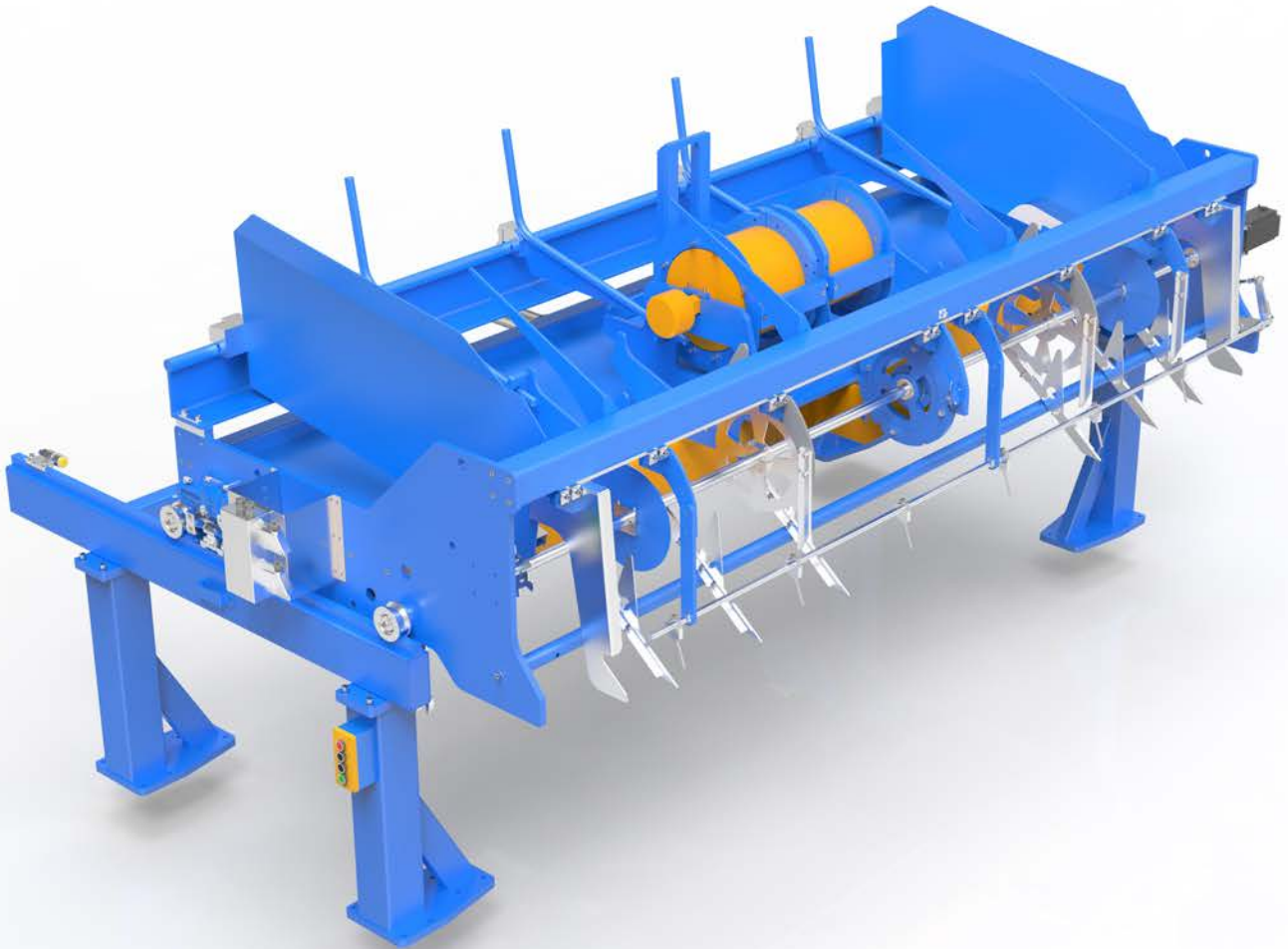
>The welding speed is 60-80 times/min, with fast production speed, high efficiency and low consumption.

>The welding transformer adopts forced cooling system, which can meet the need of 24-hour production

>Single circuit mode ensure the firmness of welding point.

Description of machines

cross wire pre-loading hopper



- >The storage capacity is 2tons, reduce the times of lying, improve the production efficiency.
- >Increase ladder on one side of hopper to assist lying.
- >The hopper and the pull mesh unit are integrated,which convenient for maintenance.
- >cross wire pre-loading hopper,cross wire feeding, faster and more accurate.

Description of machines

servo motor pull mesh



>The distance of servo motor pull mesh is 4.5m,with high accuracy, fast speed and space saving.

>The servo motor pull mesh unit and the main welding machine can be separated, which is convenient for personnel to adjust and maintain.



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