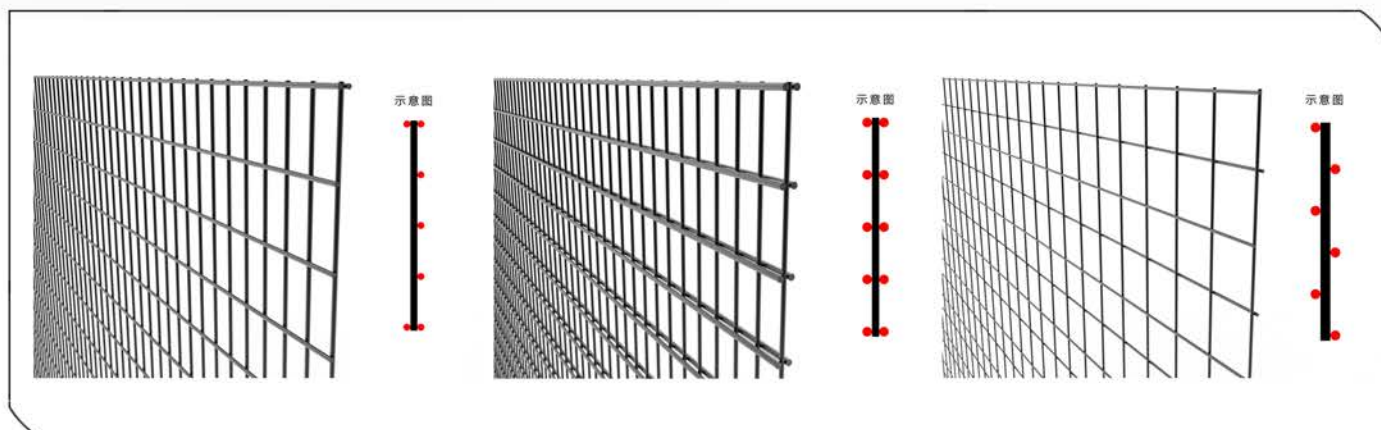
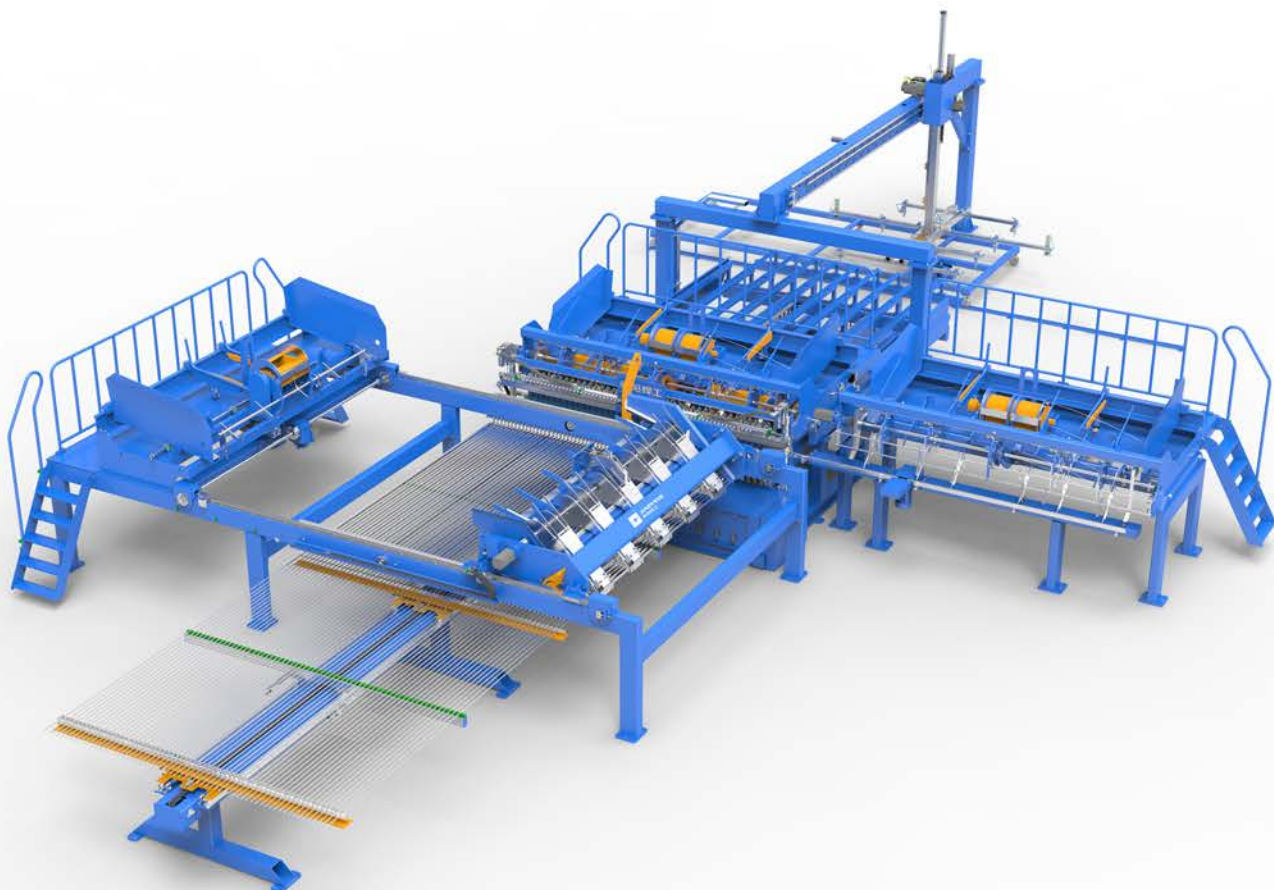


FULL AUTO. 2D DOUBLE WIRE FENCE WELDING LINE

GWC3000CH-03



Jiaoyang Welding Industries Hebei Co., Ltd.

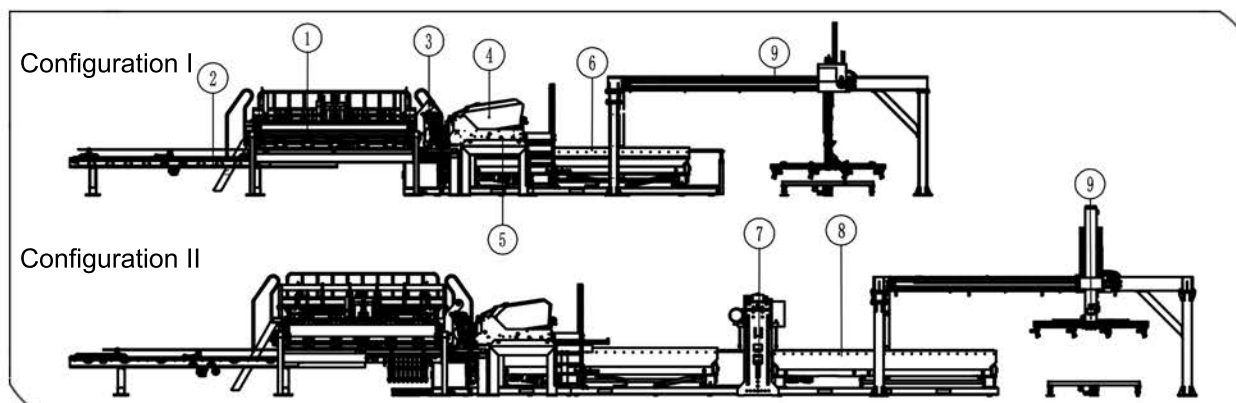
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Layout



- ①line wire align&sending device ②line wire pushing device
③Main welding machine④Cross wire pre-loading magazine (top)
⑤Cross wire pre-loading magazine (bottom)
⑥ round-trip mesh pull ⑦mesh grab automatically (to position)

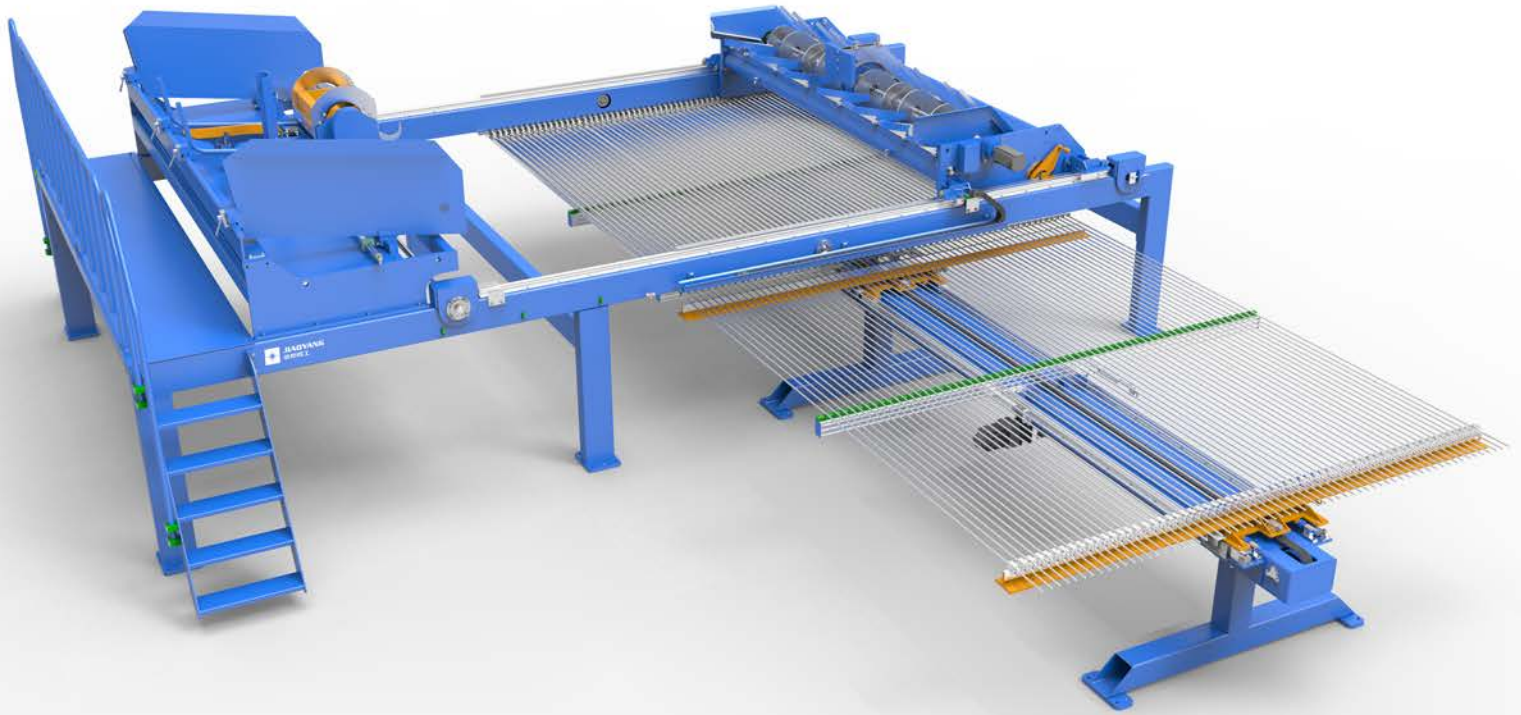
basic parameter

GWC3000CH-03			
Max.mesh width	3000mm	Cross wire diameter	3.0-8.0mm
Mesh length	≤3000mm	No.electrodes	61pcs
Cross wire space	200mm Stepless adjustment	Welding speed	60times/min
Line wire space	50mm	Line wire diameter	5.0-6.0mm
Covering space	19819×11392×4200mm		
Welding transformer	Intermediate frequency 350KVA×9sets		



Description

Line wire align device



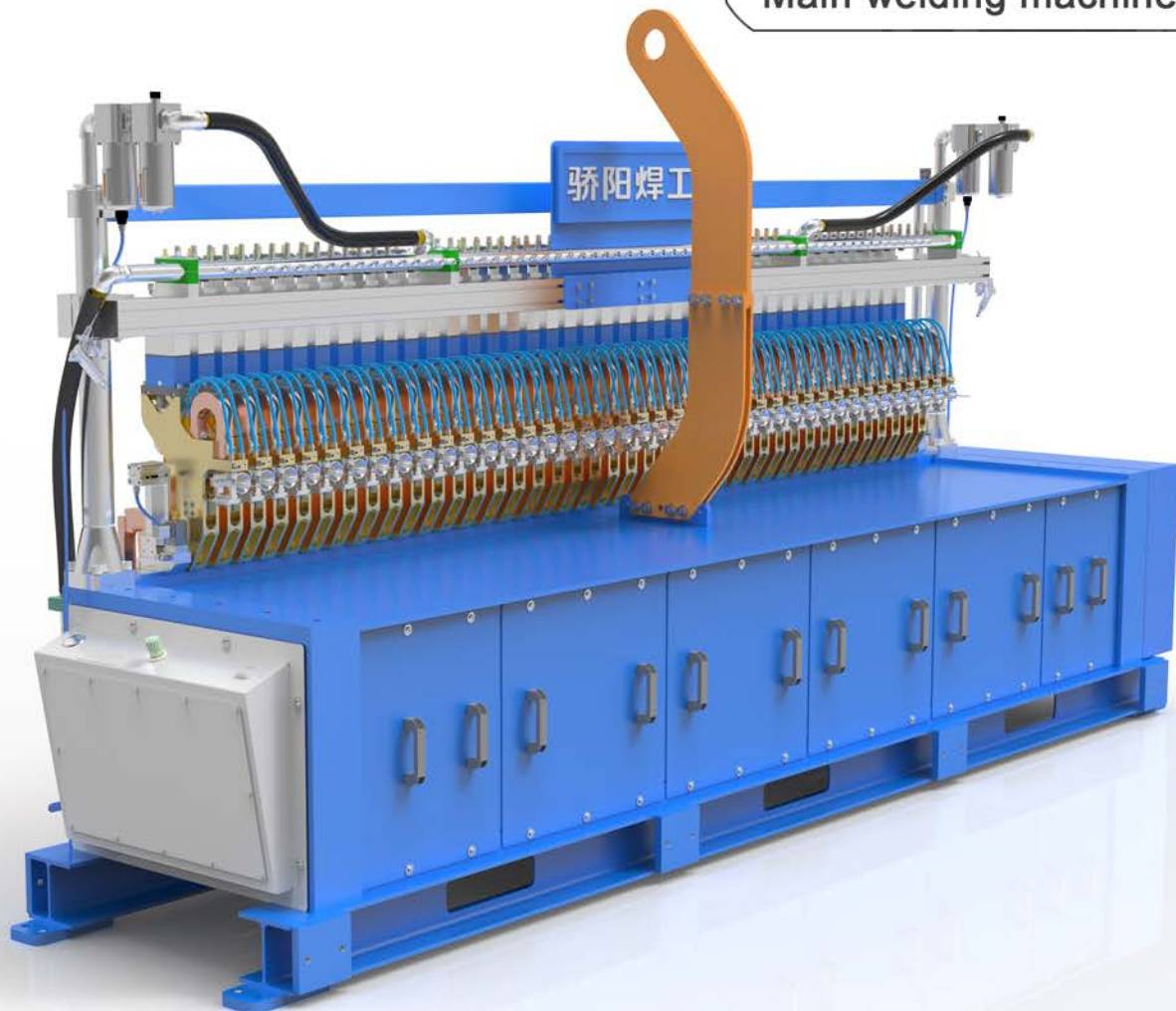
>The line wires are automatically arranged and pushed together and fed automatically, saving labor.

>The line wire hopper can load 1.5 tons raw materials, the align speed is 120 pcs / min, and the length of raw materials is 650mm-3000mm.



Description

Main welding machine



>Pneumatic main welding machine adopts quadruple force one-way acting cylinder for welding, saving 30% compression capacity and fast speed.

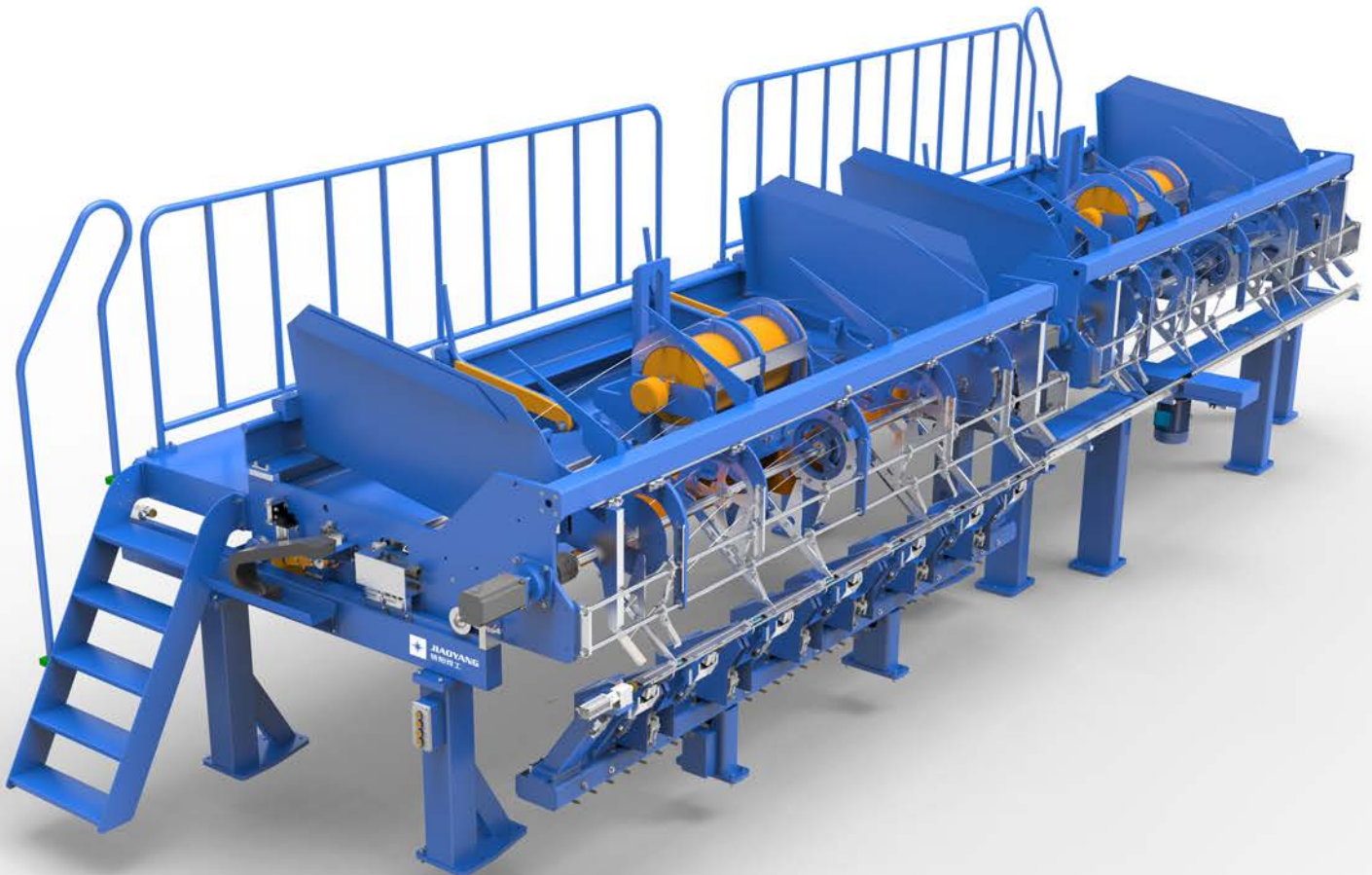
>The cross wire positioning adopts pneumatic aligning and two sets of detection devices, and the edge is $\leq 1\text{mm}$, ensure the edge is neat.

>The line wire positioning adopts V-shaped steel mold threading assembly, which can adapt to the change of wire diameter.



Description

Cross wire pre-loading magazine



>Two cross wire hoppers are distributed on the top and below of the line wire to realize the simultaneous supply and welding of two cross wires.

>The hopper can store 1.5 tons to improve production efficiency.



Description

Round-trip mesh pull



>Servo motor control with high-precision rack.

>The stroke is 4.5m, saving factory space.

>The pulling frame can be moved, which is convenient for operation and maintenance.



Description

Automatic grab & stack



>Automatic mesh grabbing and stacking

>The stacking height is 500mm / stack.

>There are two position can loading the finished mesh stack,ensure that the machine can work continuously.



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