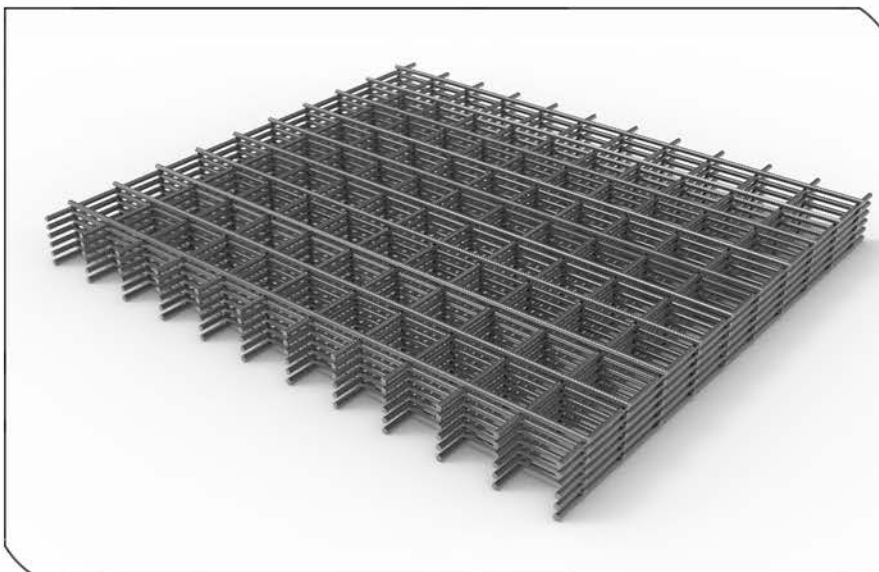




**JIAOYANG**  
骄阳焊工

# CONCRETE REINFORCEMENT MESH WELDING LINE

GWC3300D-03



Jiaoyang Welding Industries Hebei Co., Ltd.

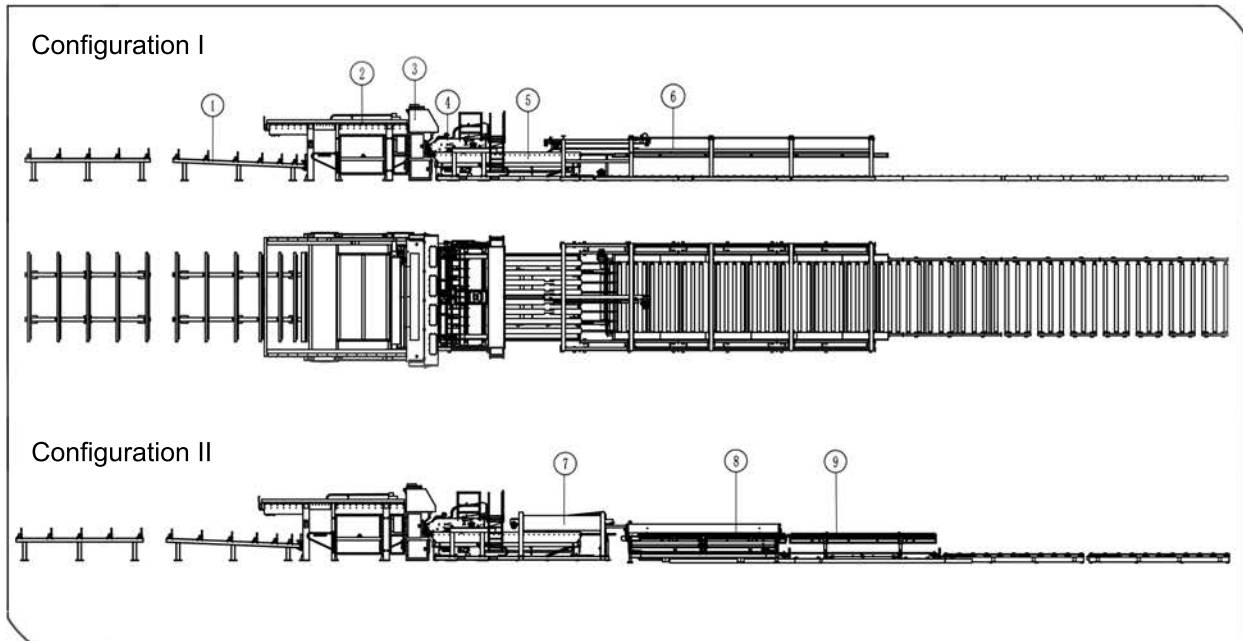
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Layout



- |                                       |                            |
|---------------------------------------|----------------------------|
| ① Line wire support platform          | ② Line wire feeding device |
| ③ Main welding machine                | ④ Cross wire magazine      |
| ⑤ Servo motor pull mesh               | ⑥ Auto.falling device      |
| ⑦ High speed mesh pulling             | ⑧ Mesh turn over           |
| ⑨ Auto.mesh falling and output device |                            |

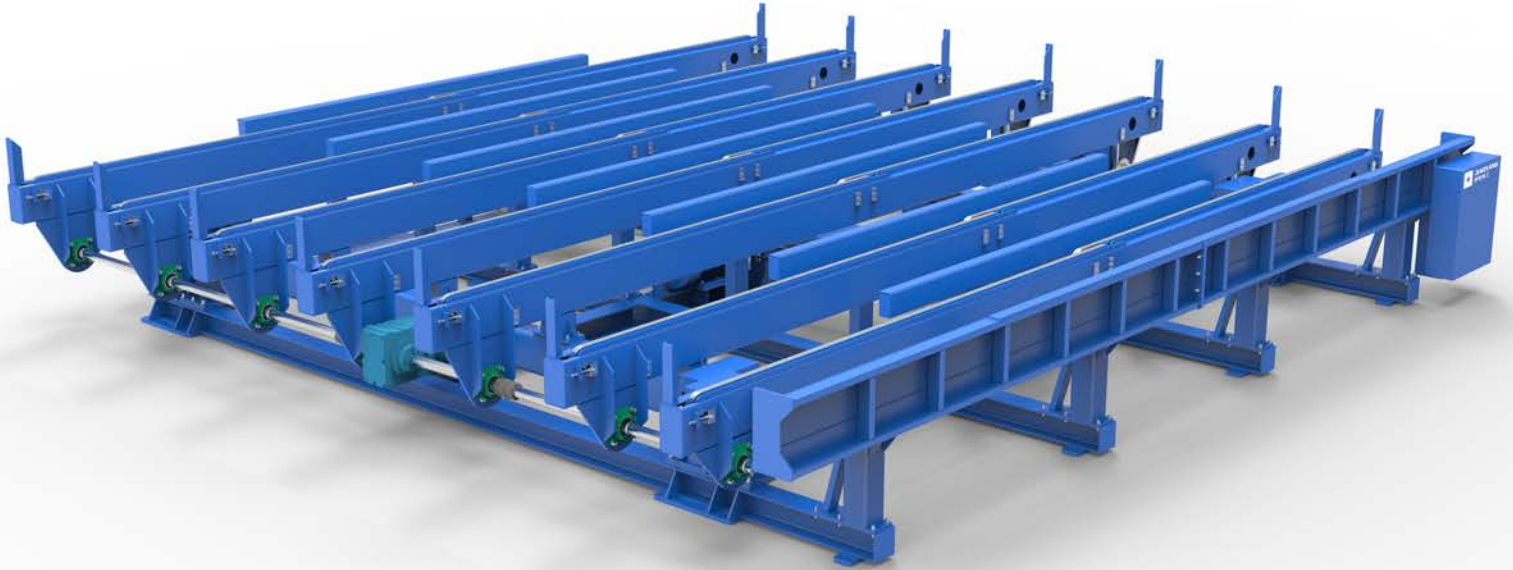


**Technical Parameters**

<b>MODEL NO.</b>	<b>GWC3300-D3</b>
Max.mesh width	3300mm
No.of electrodes	32
Transformer	80KVA×32
Max.mesh length	12000mm
Welding speed	60-80times/min
Line wire feeding	Pre-cut
Cross wire space	≥75mm
Cross wire feeding	Pre-cut≥1500mm
Tolerance of diagonal	±5mm (when 2m length)
Line wire diameter	6-12mm
Raw material	
Cross wire diameter	6-12mm
Max.welding capacity	12+12
Line wire space	75-200mm
Covering area	32000×7900×3100mm

Product Introduction

Line wire support platform



>I-beam frame structure,loading 20 tons of raw materials.

>Operators place the required raw materials evenly on the racks to facilitate manual sorting and hanging.

\*Product Application: high-speed railway, highway bridges, buildings, airports

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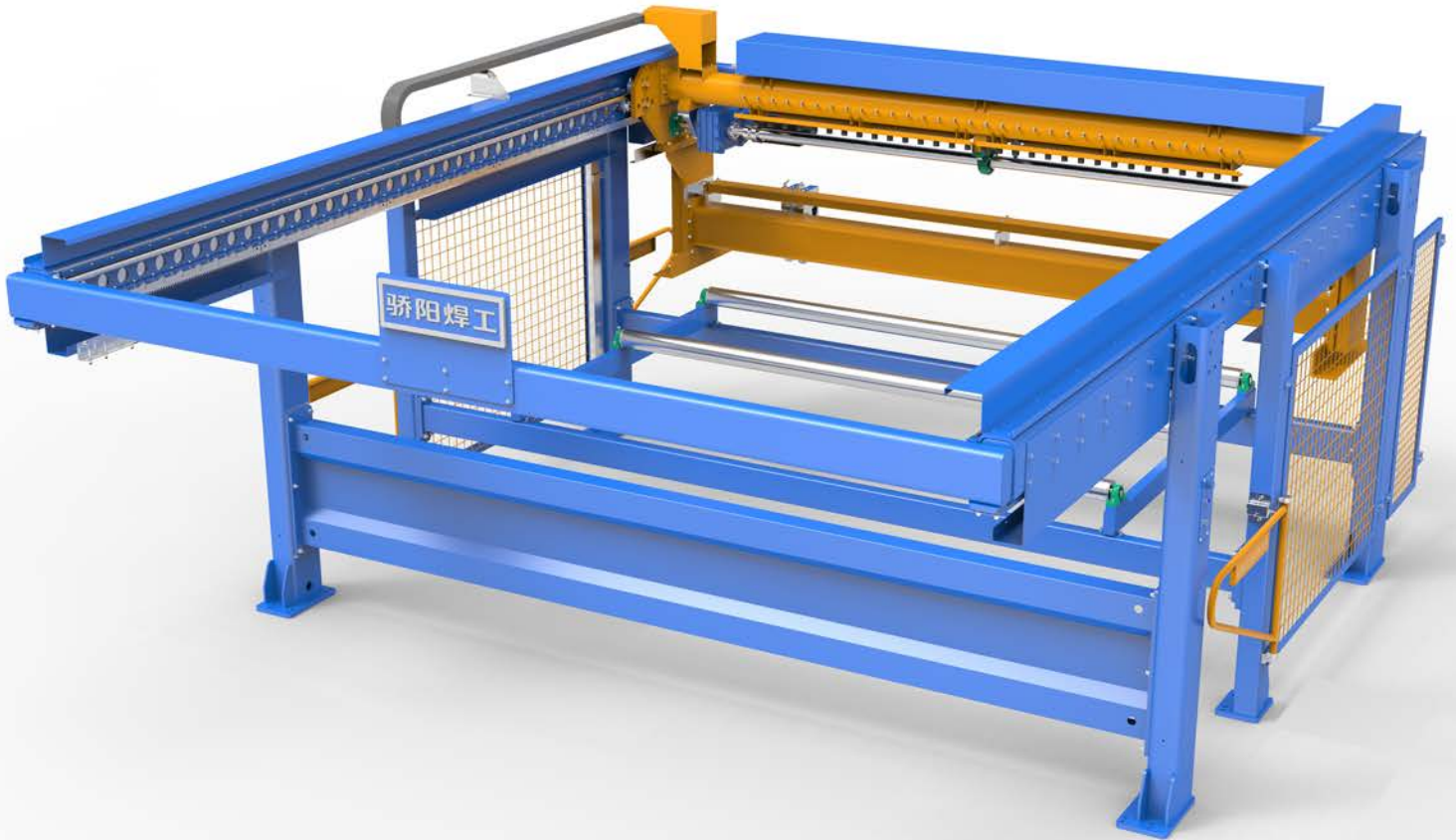
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Product Introduction

Line wire feeding device



>Adjustable sliding module, chain self-propelled anti-slip module, easily adjustment.

>Servo motor controlled feeding length of 4.5m, high precision and fast speed, non-stop feeding.

>Lift-up type feeding by manually, saves labor intensity.

>Equipped with protection detection and safety door to ensure the safety of personnel operation.

\*Product Application: high-speed railway, highway bridges, buildings, airports

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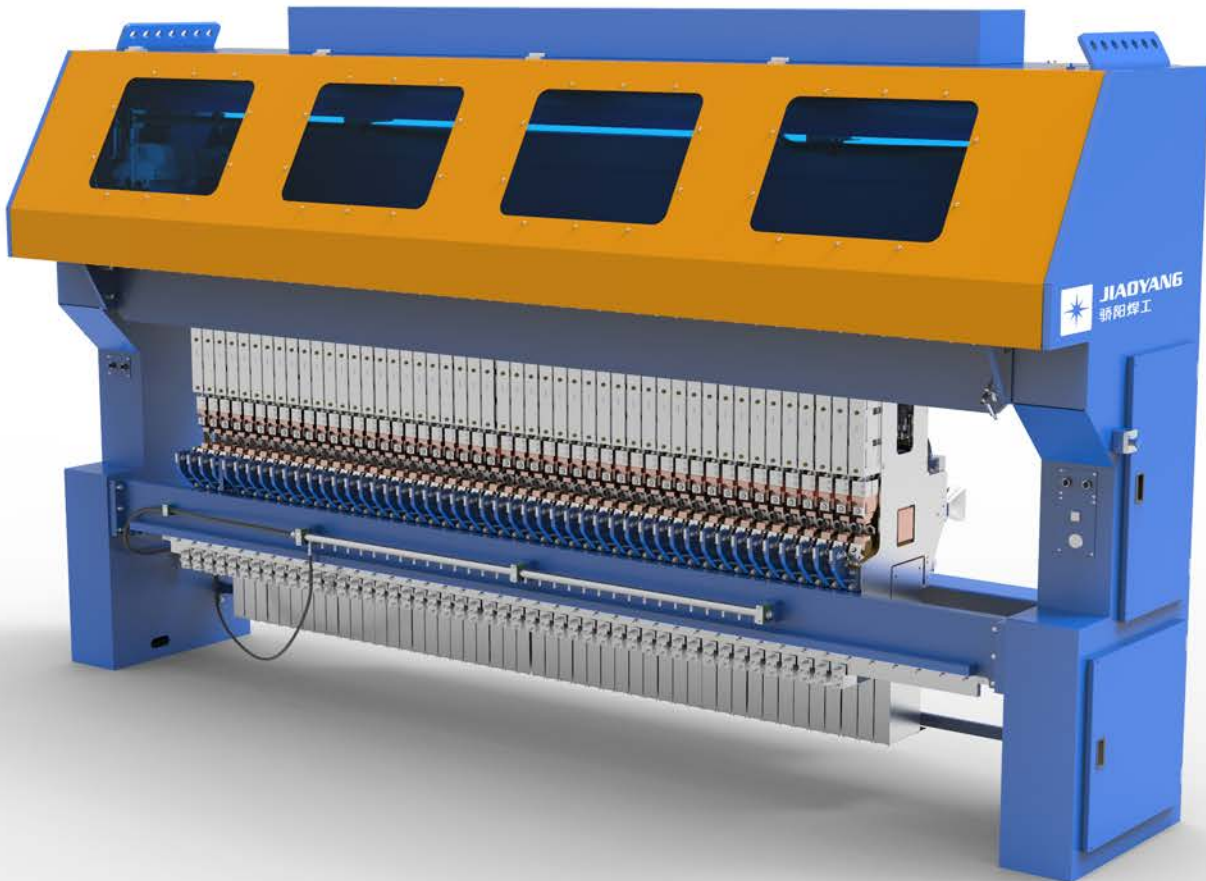
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Product Introduction

Main welding machine



>Three-stage cylinder pressurization, fast welding speed, energy saving and high efficiency.

>Cross wire detection alarm to improve stability performance.

>Integrated independent transformer module, the mesh aperture is automatically adjusted, and electrodes can be independently controlled.

>Air pressure detection to ensure welding quality.

\*Product Application: high-speed railway, highway bridges, buildings, airports

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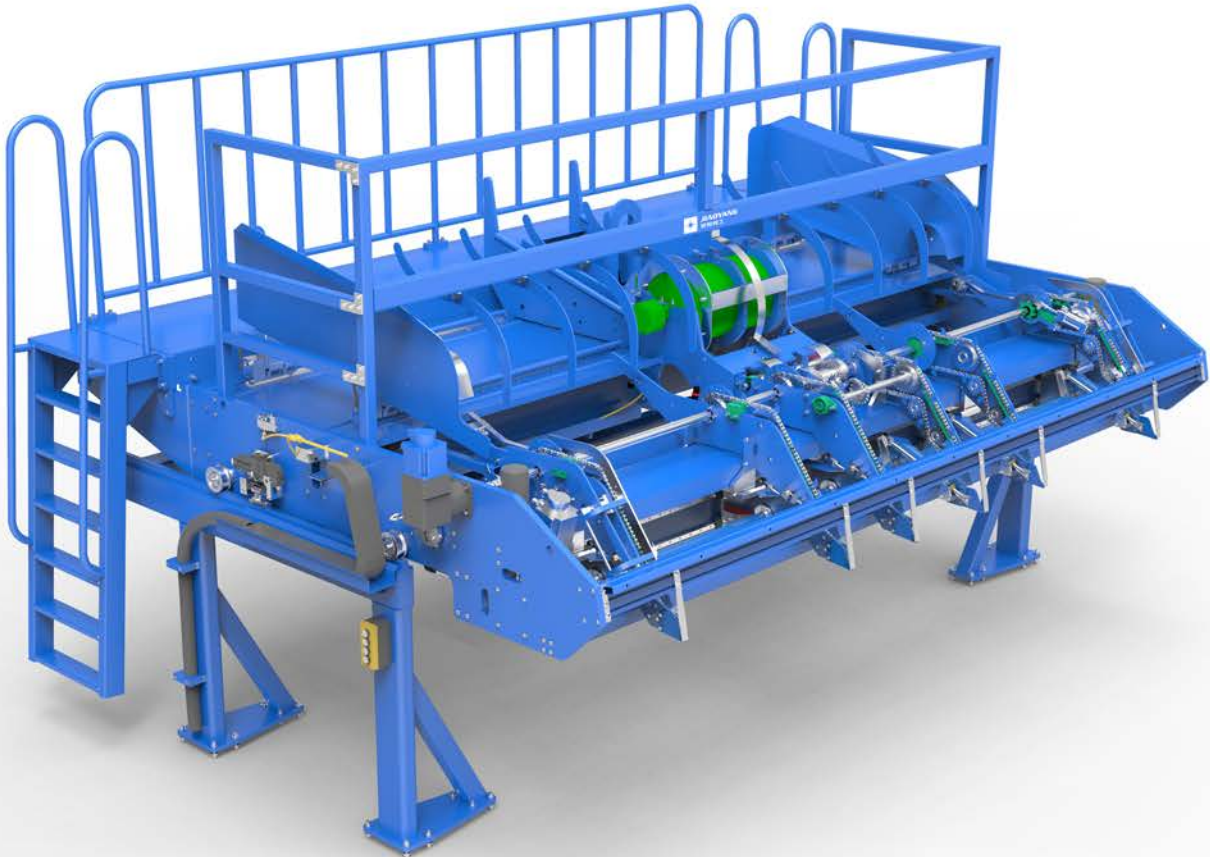
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Product Introduction

Cross wire magazine



>The storage capacity is 2 tons, reducing the frequency of feeding and improving production efficiency.

>Chain controlled falling, suitable for both 2-ribbed and 3-ribbed steel bars.

>Increasing and falling detection to improve stability.

>The width of the cross wire can be adjusted electrically.

\*Product Application: high-speed railway, highway bridges, buildings, airports

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Product Introduction

Mesh pulling mechanism



>The pulling mesh frame and the main welding machine are separated independently, which is convenient for adjustment and maintenance.

>Servo pull mesh track length of 4.5m, fast speed and high accuracy.

\*Product Application: high-speed railway, highway bridges, buildings, airports

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Product Introduction

Auto.falling device



>Pneumatic falling frame, the maximum falling length is 12m.

>Powered conveying roller table is convenient for packing.

>The height of the falling mesh is 30cm

\*Product Application: high-speed railway, highway bridges, buildings, airports

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